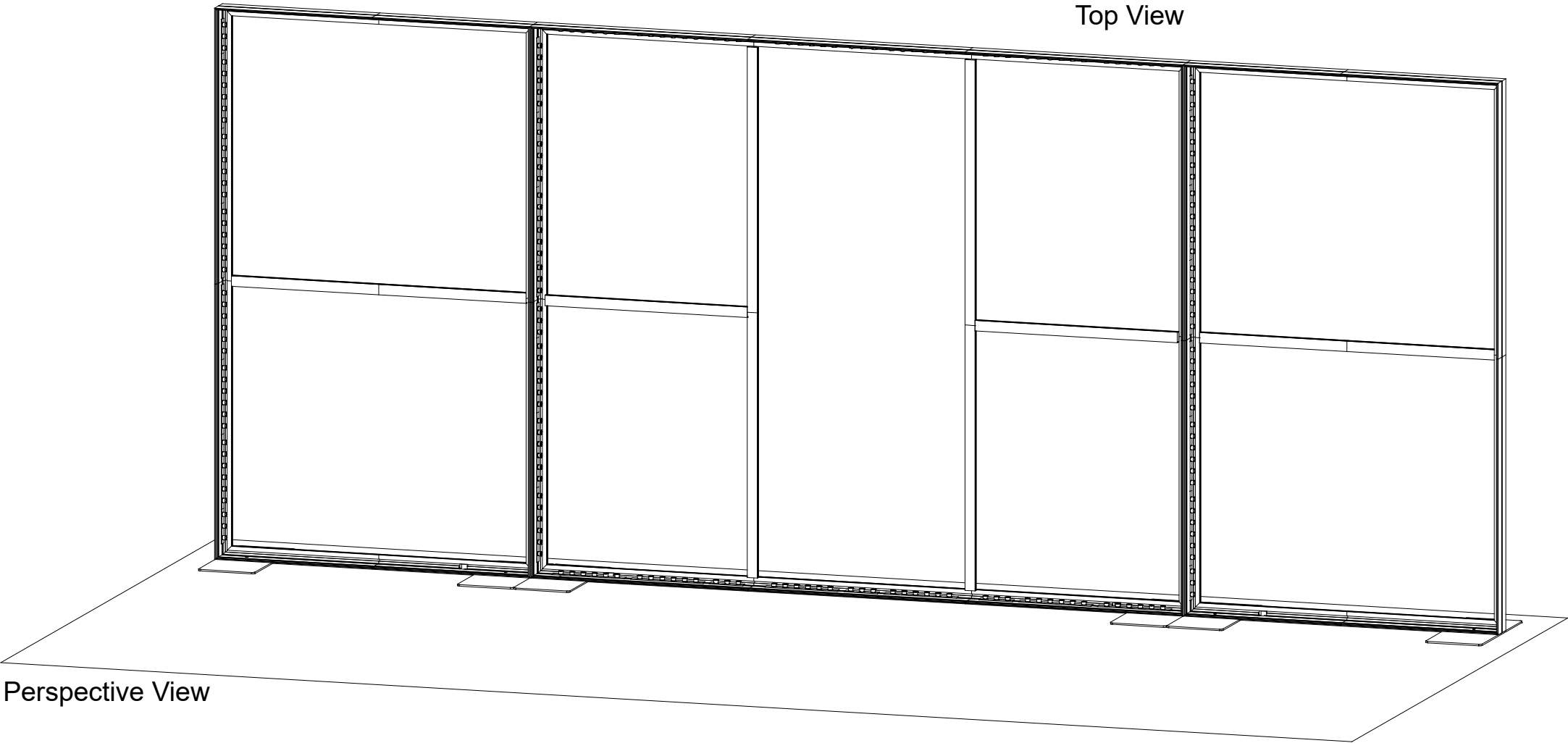
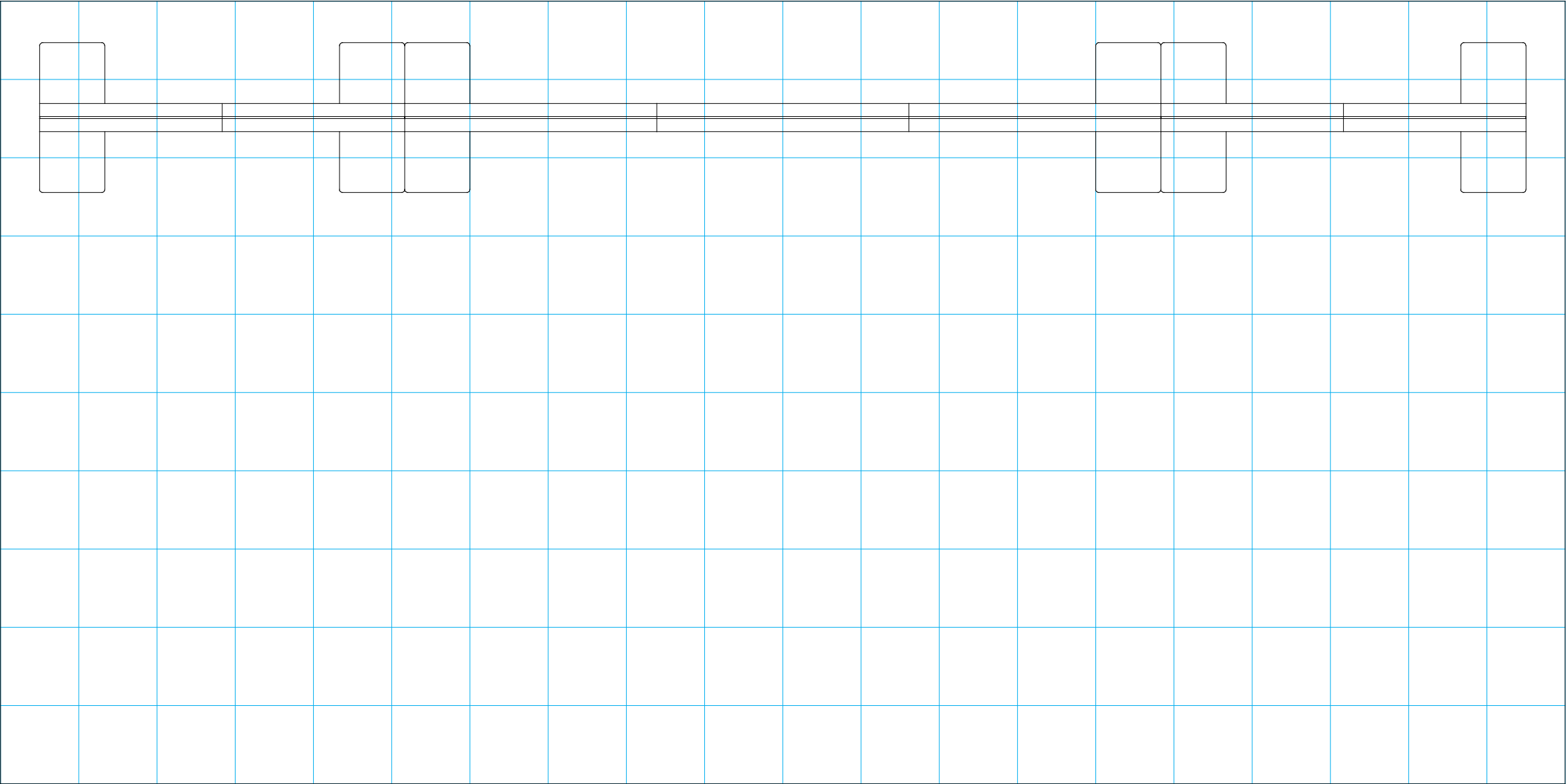



Top View



Perspective View

SETUP INSTRUCTIONS



 = 1 sq foot

General Setup Instructions

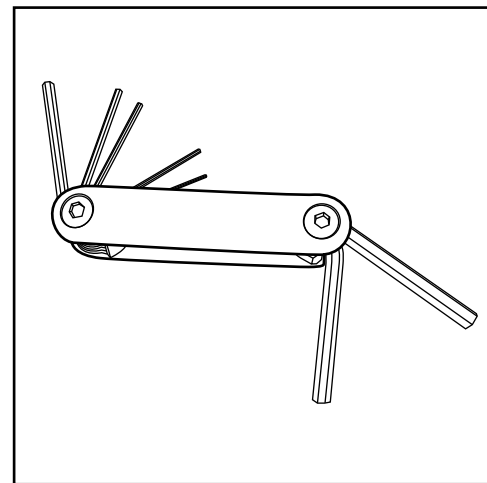
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

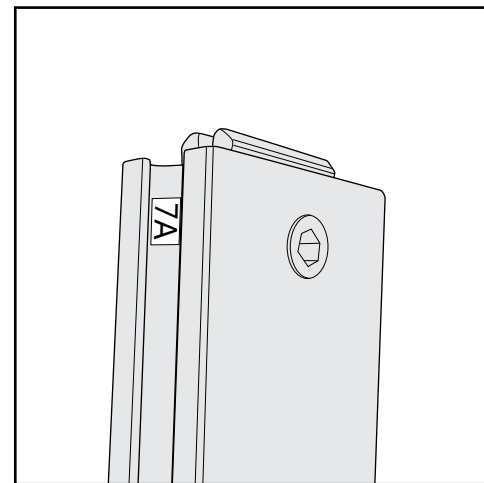
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

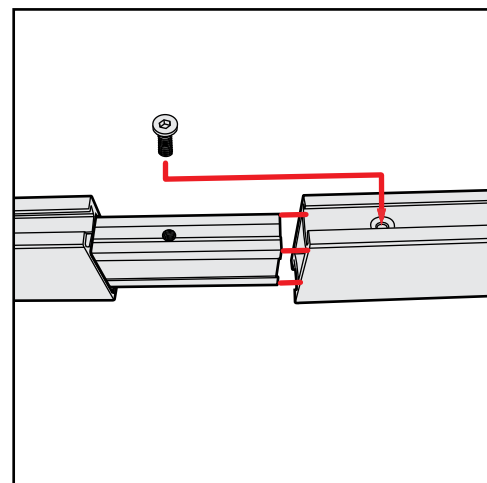
- For loss prevention, tighten all set screws and locks during disassembly.



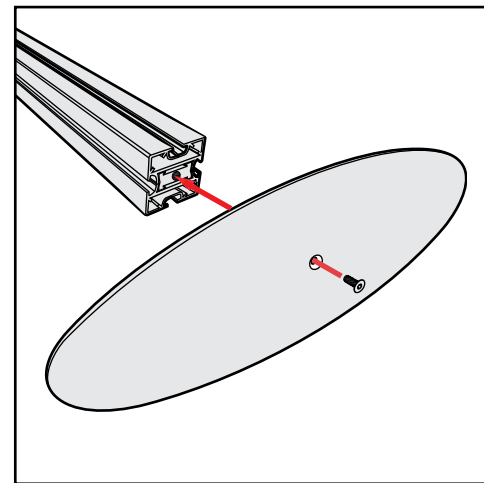
Hex Tool - Essential for Assembly



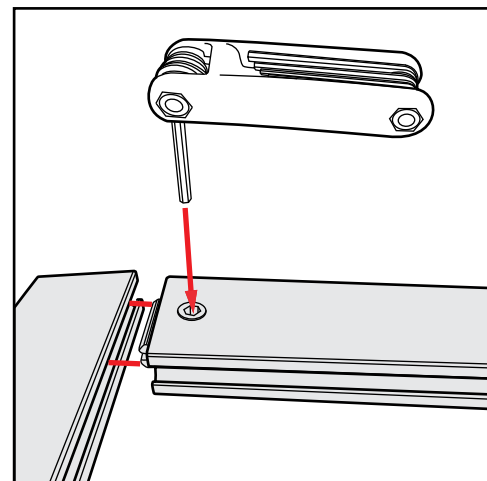
Part Identification - Numbering



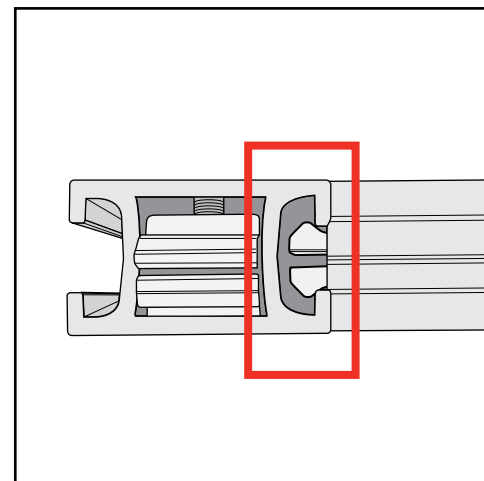
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

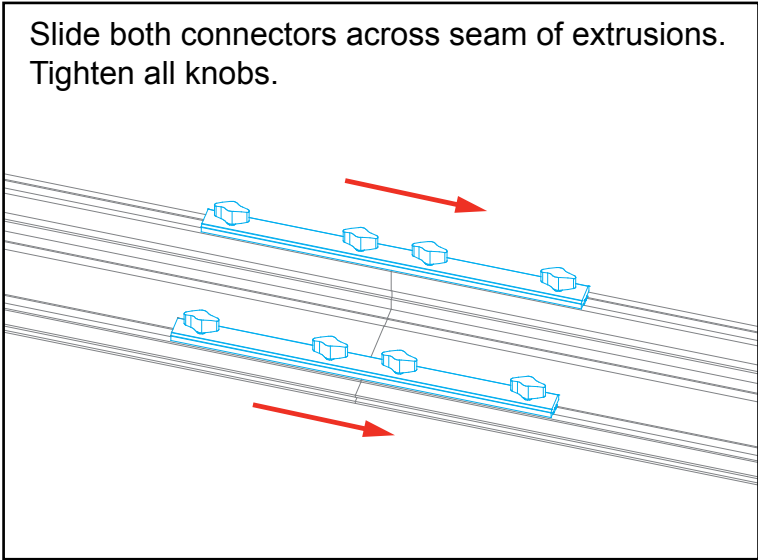
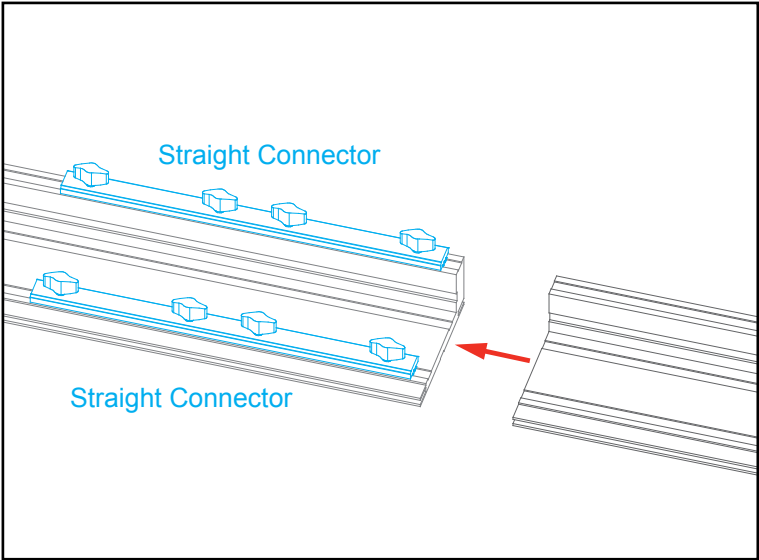


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

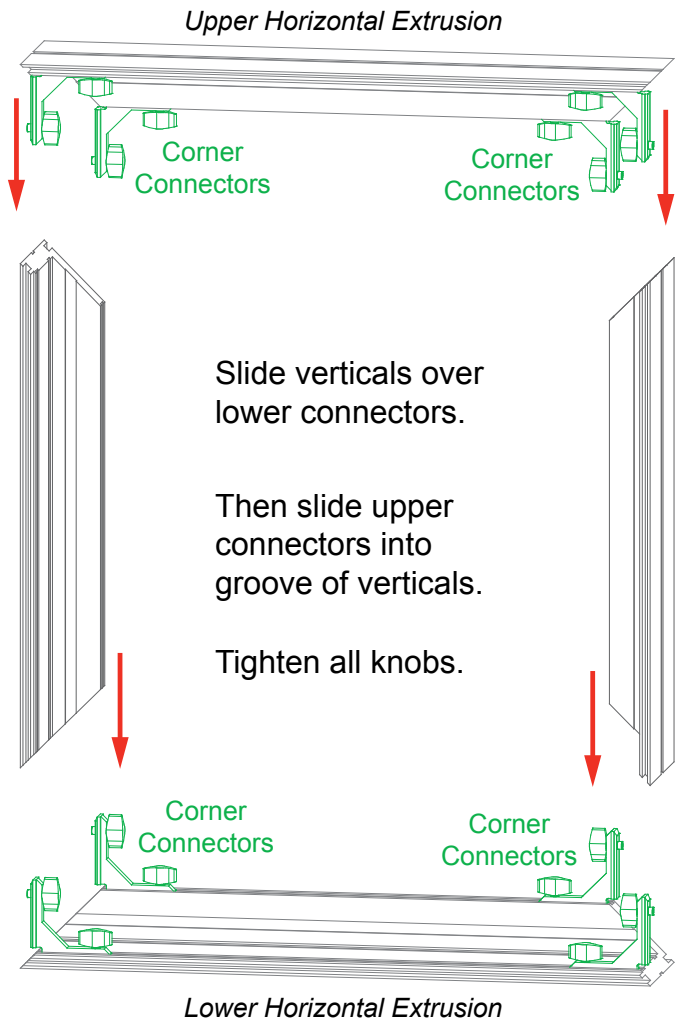
All knobs must be tightened securely to ensure a proper connection.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



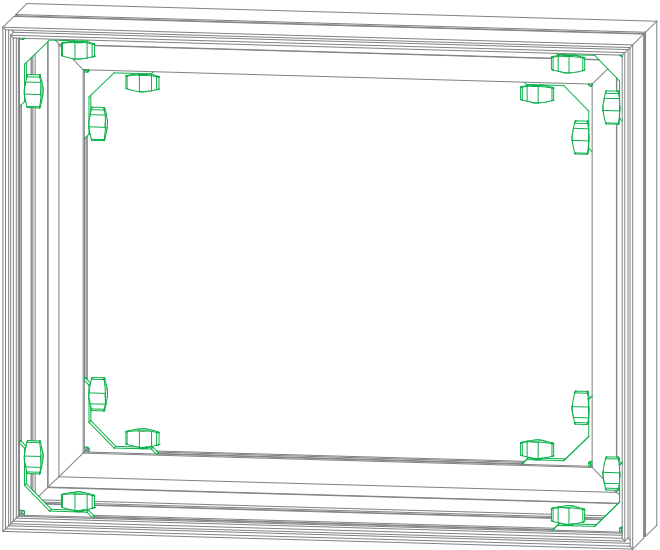
Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

Tighten all knobs.

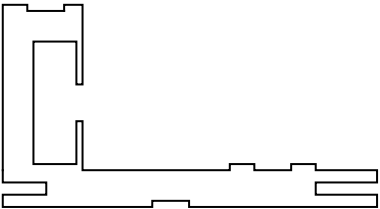


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

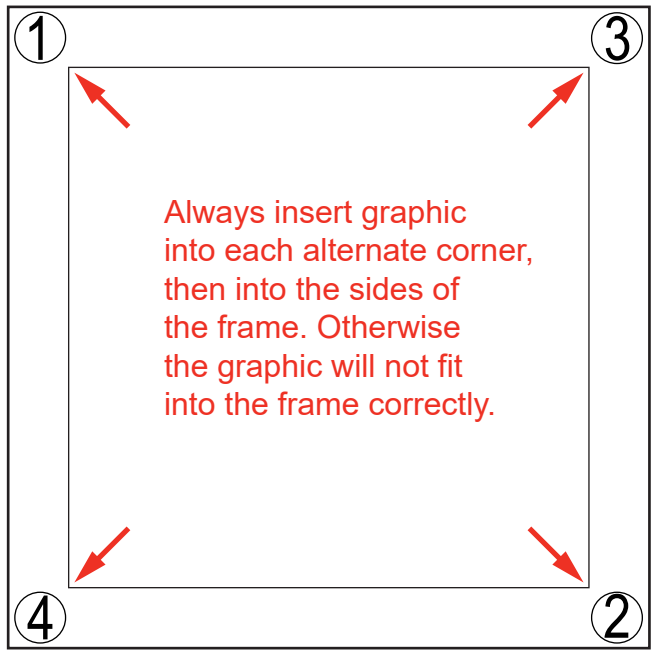


CEI110 Profile

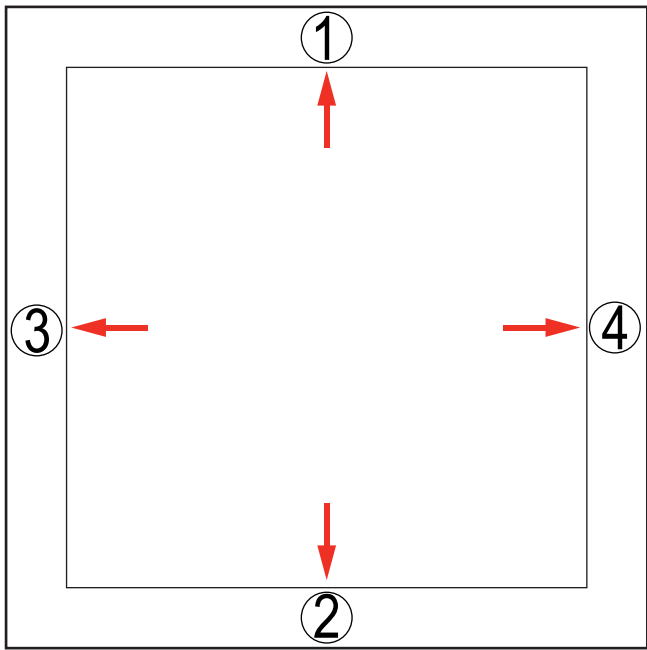
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

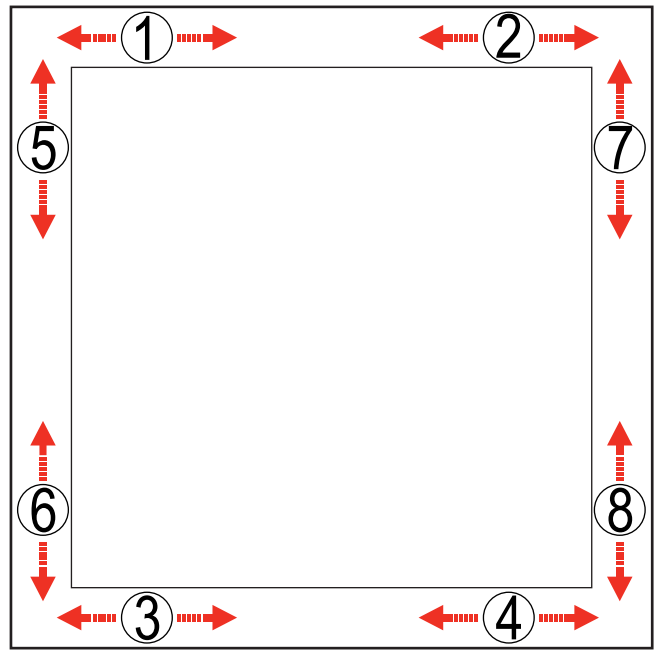
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.
Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.
Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.
Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

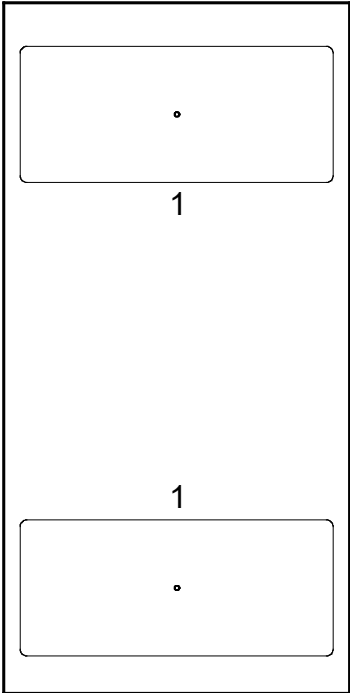


*To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.*

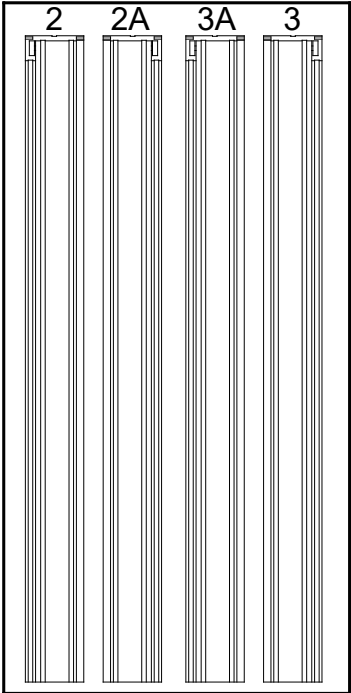
Install video:



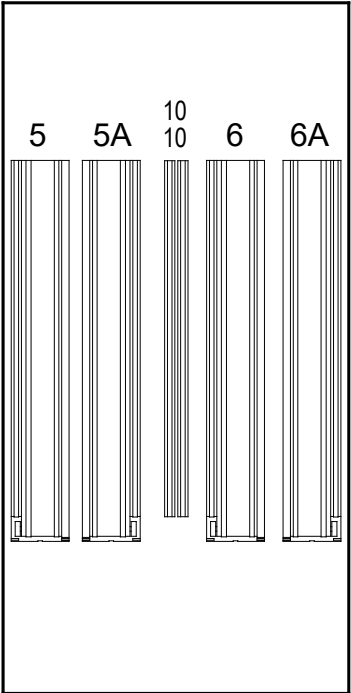
Top View of Each Level



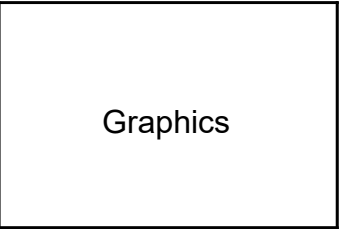
Level 1
(Bottom level)



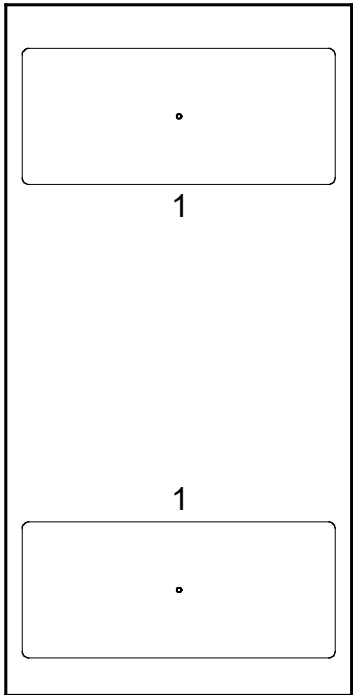
Level 2



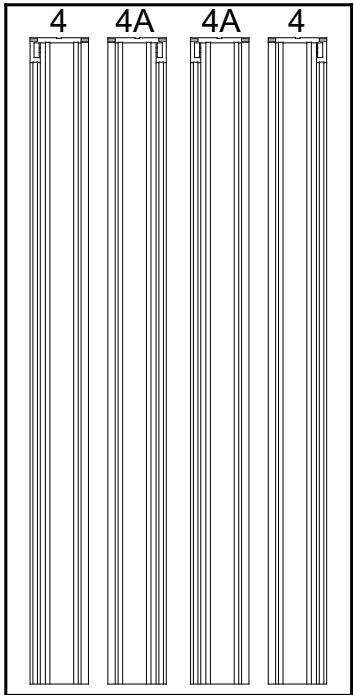
Level 3



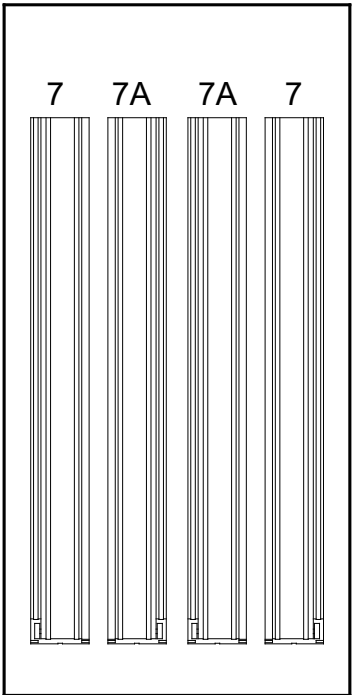
Top View of Each Level



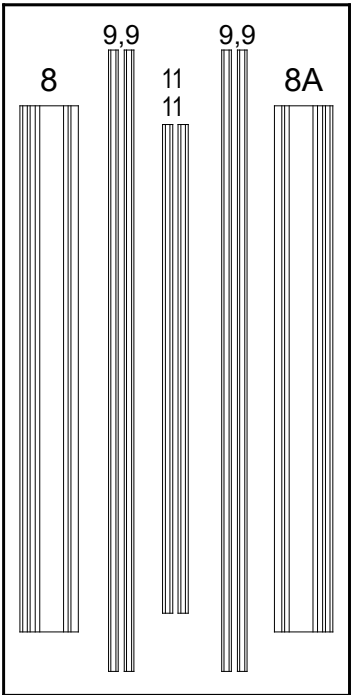
Level 1
(Bottom level)



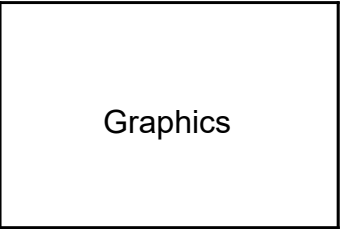
Level 2



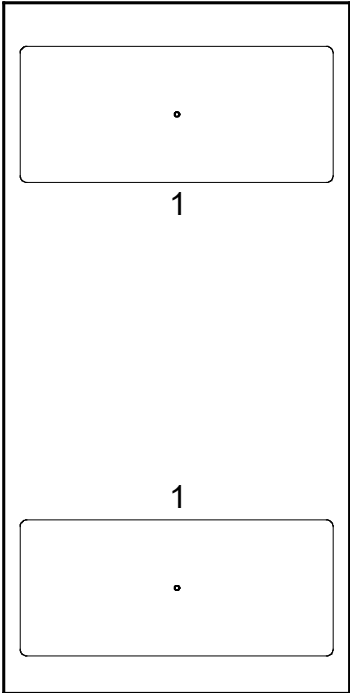
Level 3



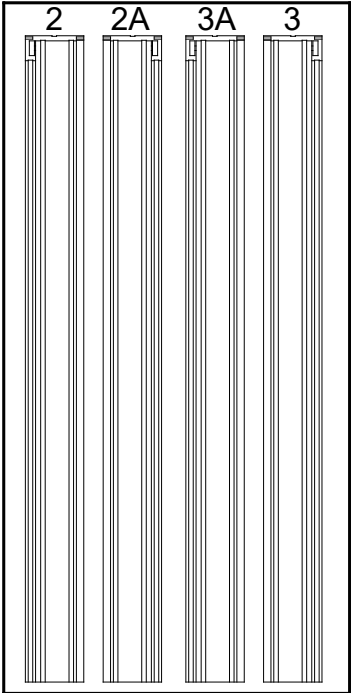
Level 4



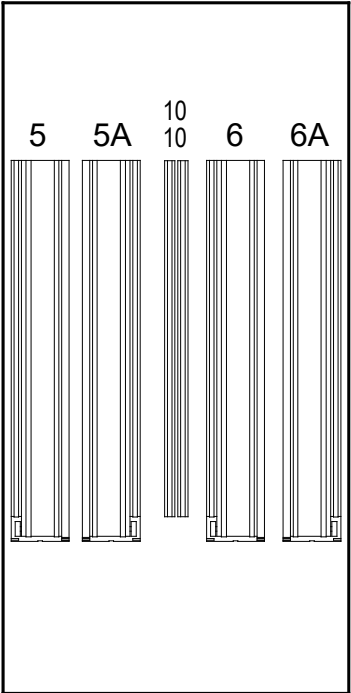
Top View of Each Level



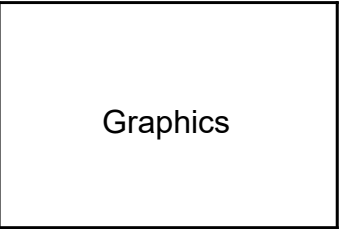
Level 1
(Bottom level)



Level 2



Level 3



- Steps:
- 1) Assemble CEI110 extrusions together, as shown, flat on floor. See CEI110 Frame Assembly sheet for details.

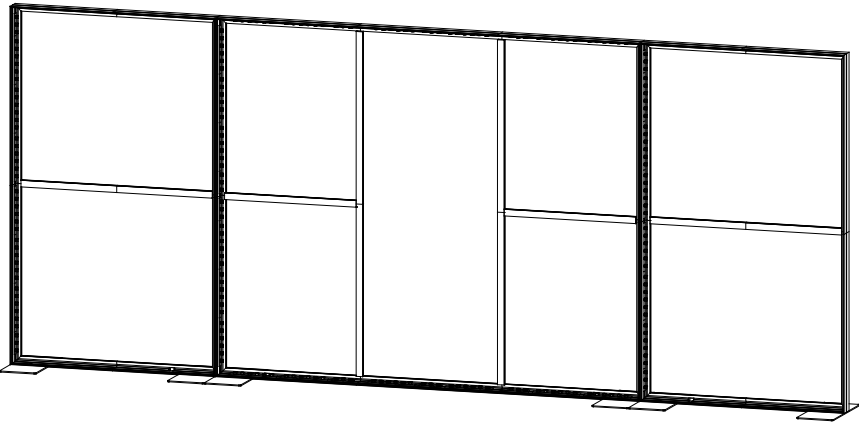
2) Attach verticals [9] into assembled frame as shown. See PR53 Connector and Z45 Attachment details.

3) Attach horizontals [10] and [11] to assembled frames as shown. See Z45 Attachment detail.

4) Attach base plates [1] to horizontals [5] [6] and [7], in direction of arrows, using bolts, washers, and wing nuts.

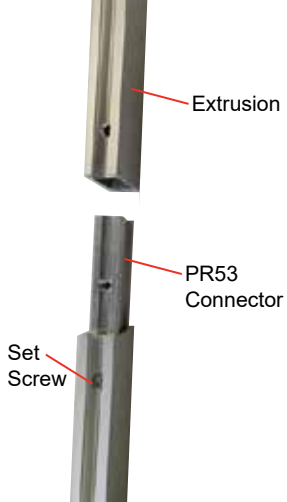
5) Install SEG graphic to front and back of assembled frames. See SEG Graphic Installation sheet for details.

| Item | Qty. | Description |
|------|------|-------------------------------------|
| 1 | 6 | Base Plate |
| 2,2A | 2,2 | 47.5" CEI110 Vertical Extrusion |
| 3,3A | 2,2 | 47.5" CEI110 Vertical Extrusion |
| 4,4A | 2,2 | 47.5" CEI110 Vertical Extrusion |
| 5,5A | 2,2 | 28" CEI110 Horizontal Extrusion |
| 6,6A | 2,2 | 28" CEI110 Horizontal Extrusion |
| 7,7A | 2,2 | 38.667" CEI110 Horizontal Extrusion |
| 8,8A | 1,1 | 38.667" CEI110 Horizontal Extrusion |
| 9 | 4 | 45.677" Z45 Vertical Extrusion |
| 10 | 4 | 25.28" Z45 Horizontal Extrusion |
| 11 | 2 | 35.94" Z45 Horizontal Extrusion |



Completed Assembly

* PR53 Connector



Extrusion

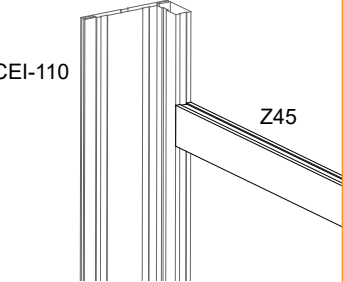
PR53 Connector

Set Screw

Slide extrusion over PR53 connector then tighten set screws to secure.

Note: To prevent product loss, keep all screws attached to connector after disassembling.

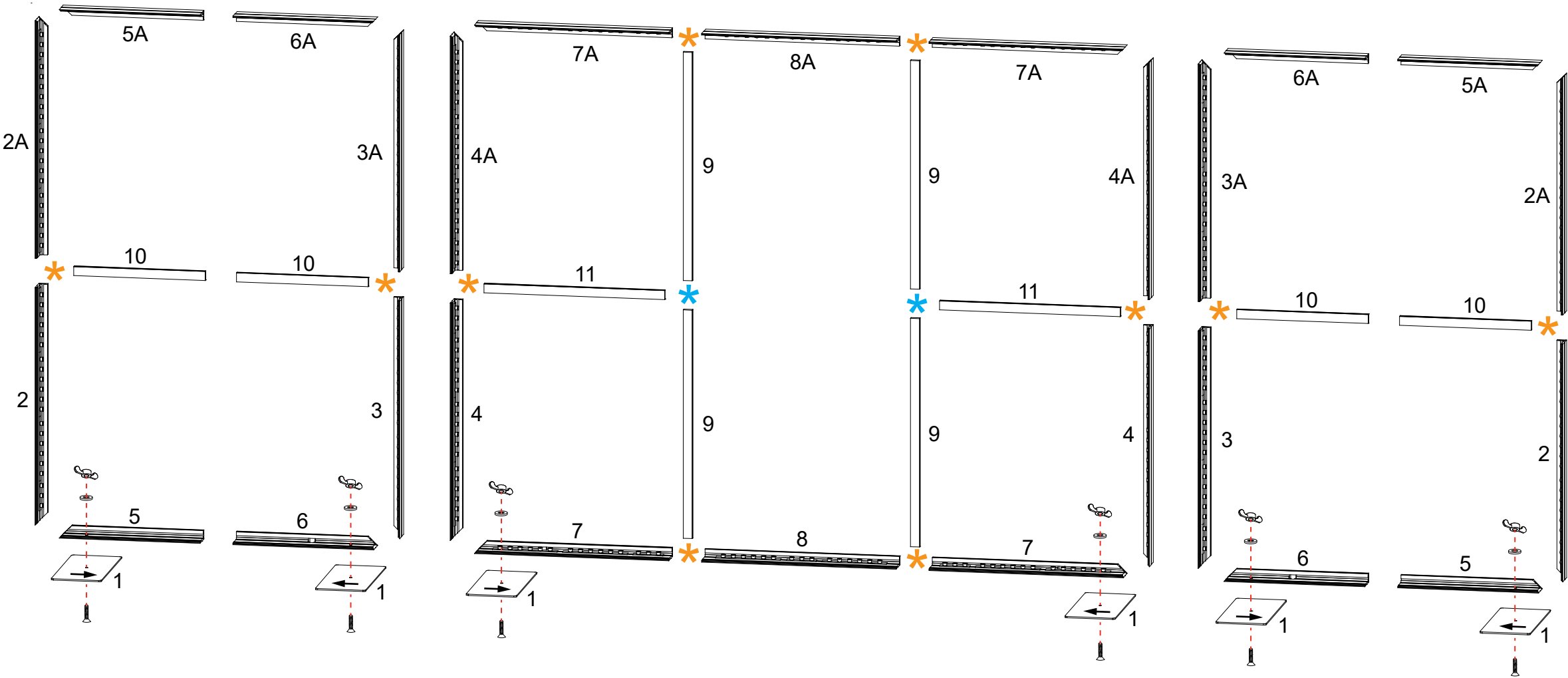
* Z45 Attachment



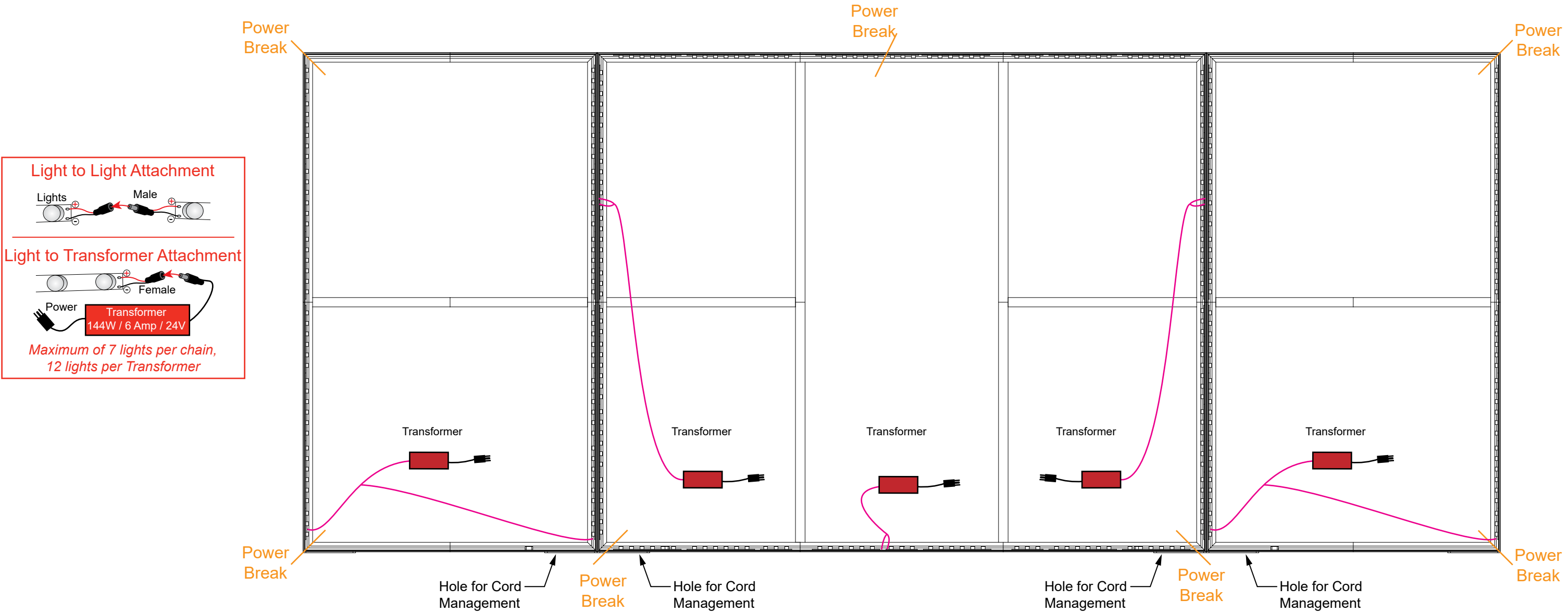
CEI-110

Z45

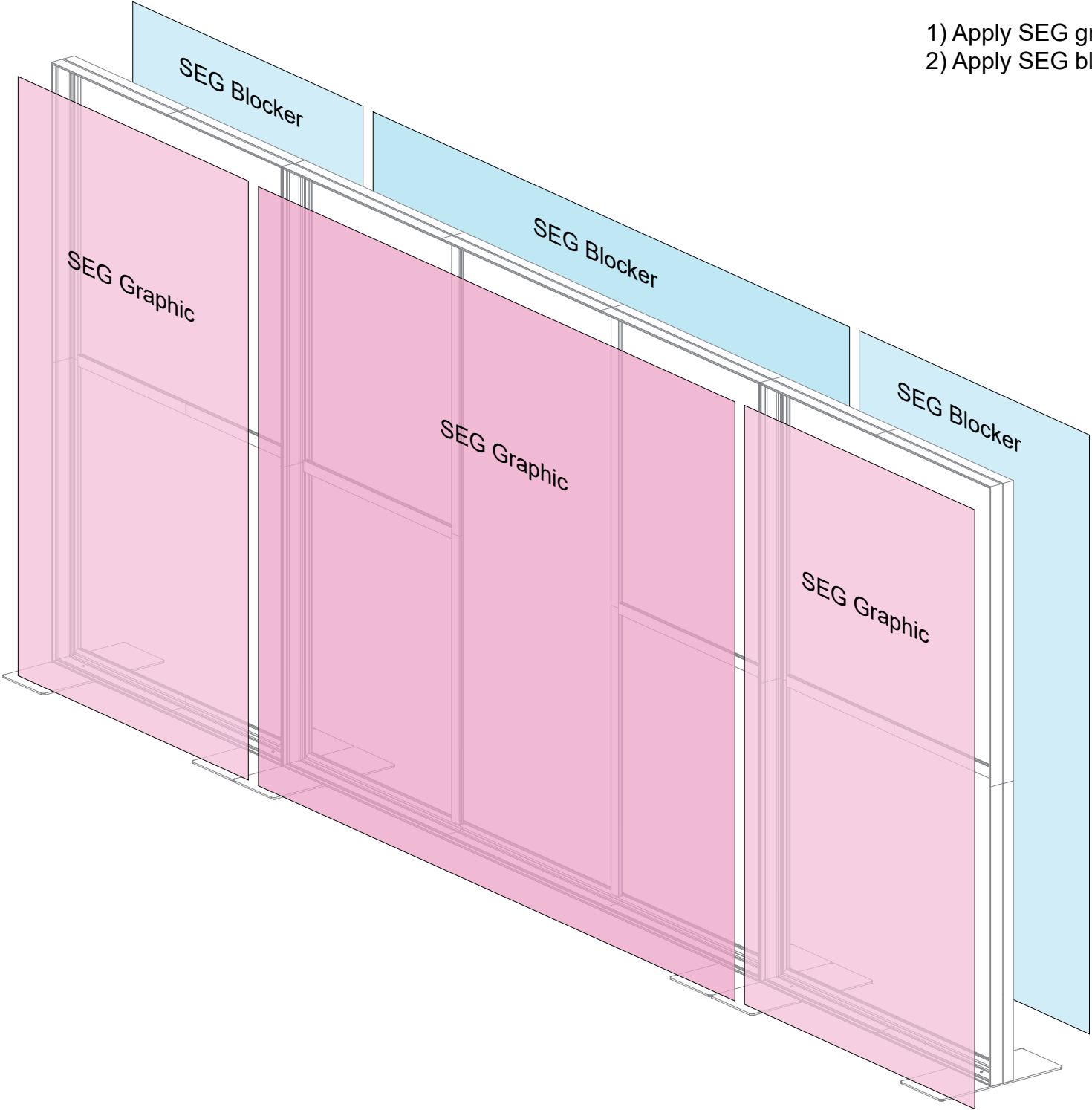
Attach Z45 horizontal to back groove of CEI-110 vertical.



- Steps:
- 1) Connect lights and transformers. See Light to Light Connection and Light to Transformer Connection details.
 - 2) Install SEG graphic to front and back of assembled frames.
See SEG Installation sheet for details.



- Steps:
- Refer to the SEG Installation general information page.*
- 1) Apply SEG graphics to front of frame assemblies.
 - 2) Apply SEG blockers to back of frame assemblies.



FRONT VIEW